SMART SOLUTIONS

BY:

Customer's Problem Our Opportunity

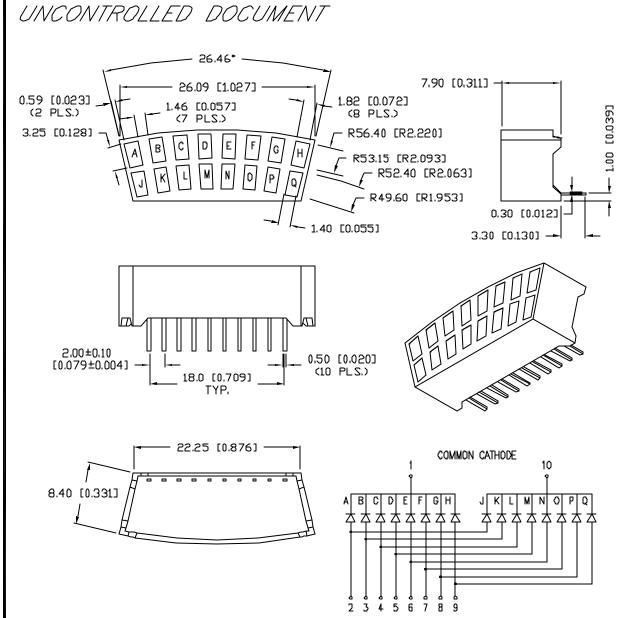
The customer wanted an arc shaped, multi window indicator for a speedometer which would, in two colors, visually display the relative speed and distance the vehicle was traveling. Using individual LEDs was expensive and labor intensive.

Permanent Solution Sustainable Relationship with Customer

Lumex tooled a custom reflector with 8 arc shaped windows, a Chips-on-Board display with a curved reflector, 8 windows and two curved rows.

Benefit to Customer

Resolved alignment problems and height off board inconsistencies. Reduced the number of traces on PCB. Reduced installed parts from 208 discrete LEDs to 13 units thereby eliminating the need for labor intensive and costly discrete LEDs. Saved Big Bucks!



PART NUMBER
SSA—LXB1618Y8W

E.C.N. NUMBER AND REVISION COMMENTS DATE
E.C.N. #11013. 7.11.03
E.C.N. #11032. 9.4.03

REV.

9.18.03

ELECTRO-OPTICAL CHARACTERISTICS TA=25°C If=20mA					
PARAMETER	RED	YELLOW	UNITS	TEST COND	
PEAK WAVELENGTH	635	585	nm		
FORWARD VOLTAGE (TYP.)	2.0	2.1	۷ _f		
FORWARD VOLTAGE (MAX.)	2.5	2.5	۷ _f		
REVERSE VOLTAGE	5.0	5.0	٧r	Aپر100=۱ ا	
AXIAL INTENSITY	8	8	mcd	If=2DmA	
VIEWING ANGLE	160	160	2x theta		
LED POSITION:	A~H	J∼Q			
EPOXY LENS FINISH: MILKY	WHITE I	DIFFUSED			
FACE COLOR: BLACK					

LIMITS OF SAFE OPERATION AT 25°C PER CHIP

E.C.N. #11034.

PARAMETER	COLORS	MAX	UNITS
PEAK FORWARD CURRENT*		150	mA
STEADY CURRENT		30	mΑ
POWER DISSIPATION		105	mW
DERATE FROM 25°C		1.2	mW/"C
OPERATING, STORAGE TEMP.		-40 TD +85	ťĊ
SOLDERING TEMP.		+ 260	'C
2.0mm FROM BODY			3 SEC. MAX

* t<10µS

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NOTES:

- 1. LUMEX PART NUMBER TO BE STAMPED ON THE SIDE OF THE REFLECTOR.
- 2. REFLECTOR MATERIAL: WHITE NYLON.
- 3. PARTS TO PACKED IN ANTI-STATIC TUBES.
- 4. FACE COLOR IS BLACK.

UNCONTROLLED DOCUMENT

*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECINAL PRECISION ARE: X=±1 (±0.039), XX=±0.5 (±0.020), XXX=±0.25 (±0.010), XXXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN= +DECINAL PRECISION MAX.= +0.00 MAX

C SSA-LXB1618Y8W

16 SEGMENT, CURVED LED ARRAY, 8 635nm RED CHIPS, 8 565nm YELLOW CHIPS, WHITE SEGMENTS, BLACK FACE, COMMON CATHODE. CONFIDENTIAL INFORMATION

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RELIABILITY NOTE
OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT
SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE.
PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.



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BC SCALE: N/A